



## CONSTRUCTING EXCELLENCE SITE VISIT

The Gateway Project - Weald & Downland Open Air Museum

21<sup>st</sup> September 2016

# PROJECT OVERVIEW

- JCT Intermediate Contract with Contractors Design
- Value £3.5M
- 54 week Programme
- Progress at 21/09/2016: Week 29
  - Groundworks & Structure Complete
  - Mechanical & Electrical 1<sup>st</sup> Fix underway
  - Roof Finishes underway
  - Glazing underway
  - New Road and Parking Configuration underway

# CDP ELEMENTS

- Cross Laminated Timber Frame & Glulam Beams
- Glazed Curtain Walling to Gable Ends
- Mechanical & Electrical Contractor Design Packages including:
  - Solar Thermal Installation
  - CCTV System
  - Biomass Heating System
  - Data Installation
  - Induction Loop System
  - Intruder Alarm System,
  - Fire Alarm System
  - Automatic Controls System
  - New Photovoltaic System
  - Lightning Protection System



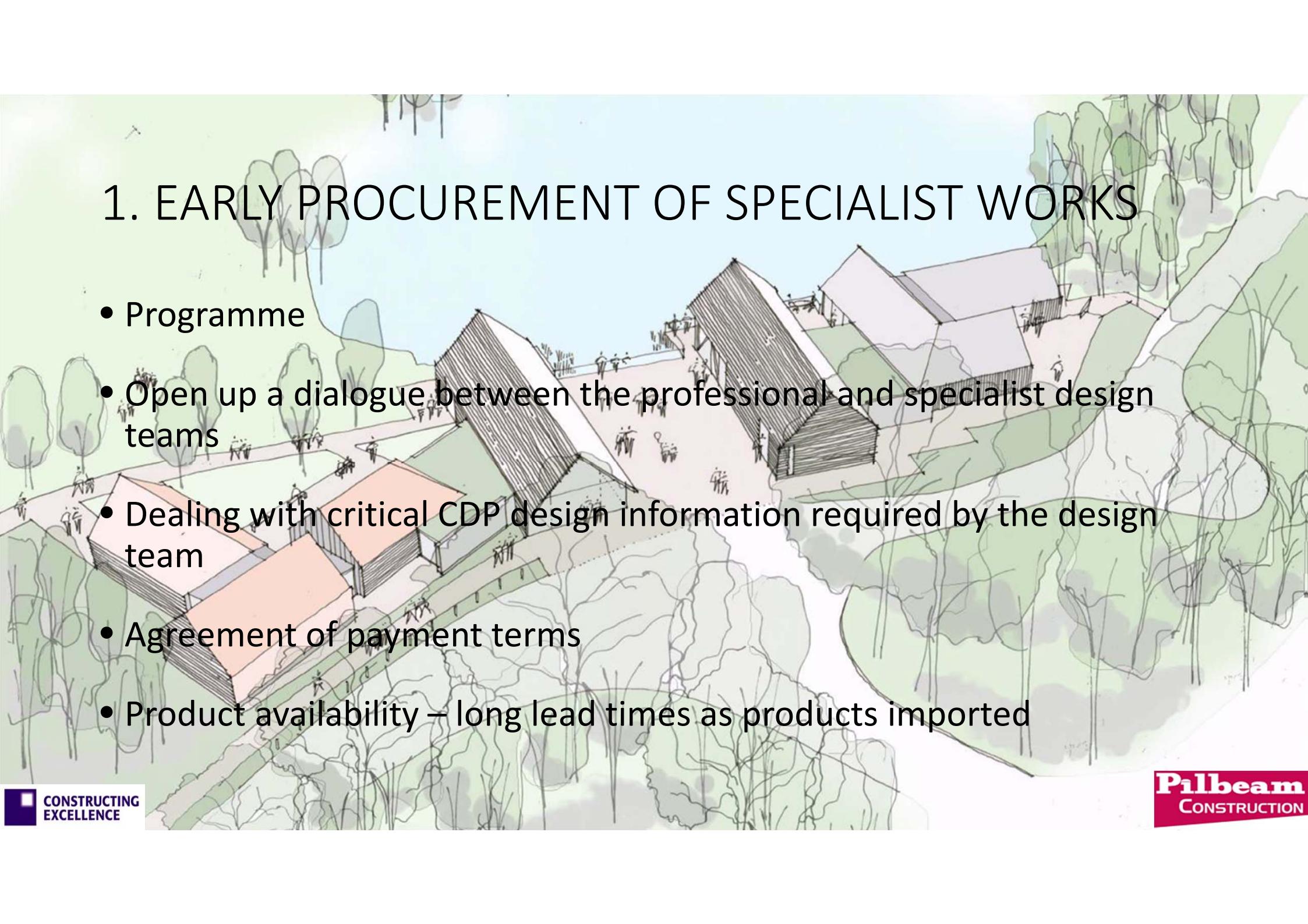
# KEY SUPPLIERS

- KLH
- Fineline Aluminium
- Greenoak Carpentry
- Kingsley Roofing

Cross Laminated Timber Construction  
Windows, Sliding Doors, Curtain Walling  
Oak Frame  
Clay Keymer Tiles  
Sweet Chestnut Timber Shakes  
Zinc Roofing & Cladding  
Single Ply & Green Roof

# KEY PROJECT ISSUES

1. Early Procurement of Specialist Works
2. Early Specialist Design
3. Offsite Fabrication
4. Site Constraints



# 1. EARLY PROCUREMENT OF SPECIALIST WORKS

- Programme
- Open up a dialogue between the professional and specialist design teams
- Dealing with critical CDP design information required by the design team
- Agreement of payment terms
- Product availability – long lead times as products imported

# EARLY PROCUREMENT OAK FRAME



Oak material - 19 weeks design & manufacture

Supplier – Greenoak Carpentry Co. Ltd

Origin – Imported from France

Timeline:-

- Meetings
  - Order
  - Design
  - Oak Ordering
  - Offsite Fabrication
  - Installation
- February 2016
  - March 2016
  - 9 weeks – May 2016
  - 3 weeks – June 2016
  - 7 weeks – August 2016
  - 2 weeks – Sept 2016

# EARLY PROCUREMENT OF CLT



CLT - 16 weeks design & manufacture

Supplier – KLH (Germany)

Origin – Imported from Austria

Timeline:-

- Meetings - February 2016
- Order - March 2016
- Design - 12 weeks – June 2016
- Offsite Fabrication - 4 weeks – July 2016
- Installation - 6 weeks – August 2016

# EARLY PROCUREMENT OF GLAZED PANELS



Glazed Panels - 22 weeks design & manufacture

Supplier – Fineline Aluminium Ltd

Origin – Imported from Germany

Timeline:-

- Meetings
- Order
- Design
- Offsite Fabrication
- Installation

- February 2016
- March 2016
- 4 weeks – April 2016
- 18 weeks – August 2016
- 6 weeks – October 2016

## 2. EARLY DESIGN

- To integrate the CDP elements into the overall design
- Complex material interfaces between traditional and modern building components
- Prefabricated finished structures
- Get it right 1<sup>st</sup> time

### 3. OFFSITE FABRICATION

- Procurement from outside of the United Kingdom
- Specialist items that require long lead periods
- Payment for goods offsite
- Temporary protection of finished products
- Coordination of manufacturing & site fixing programmes

## 4. SITE CONSTRAINTS

- Live site open to the general public
- Continuation for the museum to trade and generate revenue
- Construction adjacent to main entrance
- Restricted site working areas
- Tree protection and sympathetic removal
- Archaeological investigation
- Relocation of existing historic buildings

## 4. SITE CONSTRAINTS PHOTOGRAPHS



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